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DIVISION: 07 00 00 – THERMAL AND MOISTURE PROTECTION
Section: 07 21 00 – Thermal Insulation
Section: 07 21 19 – Foamed-In-Place Insulation

REPORT HOLDER:

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REPORT SUBJECT:

GacoOnePass F1850 Spray-applied Polyurethane Insulation

1.0 SCOPE OF EVALUATION

This Research Report addresses compliance with the following Codes:

- 2021, 2018, 2015, 2012 *International Building Code*® (IBC)
- 2021, 2018, 2015, 2012 *International Residential Code*® (IRC)
- 2021, 2018, 2015, 2012 *International Energy Conservation Code*® (IECC)

GacoOnePass F1850 has been evaluated for the following properties:

- Physical properties
- Surface-burning characteristics
- Thermal resistance
- Air permeability
- Air Barrier
- Vapor permeance
- Water-resistive barrier
- Alternative to thermal barriers
- Alternative to ignition barriers
- Use in Types I, II, III, and IV construction
- Use in Type V construction
- Duct insulation

See Table 1 for applicable Code sections related to these properties.

NOTE: This report references the most recent Code editions noted. Section numbers in earlier editions may differ.

2.0 USES

GacoOnePass F1850 spray-applied polyurethane foam insulation is used as a nonstructural thermal insulating material on or in interior and exterior walls, floors, ceilings, and roofs.

Under the IRC, the insulation may be used as air-impermeable insulation when installed in accordance with Section 3.2.3.

The insulation may be used as an air barrier when installed as described in Section 3.2.4.

The insulation may be used as vapor retarder as described in Section 3.2.5.

The insulation may be used as a water-resistive barrier on exterior walls as described in Section 3.2.6.

The insulation may be used in Types I, II, III, IV, and V construction. When used in exterior walls in Types I, II, III, and IV construction (IBC), the wall construction must be in accordance with Section 4.5.

The insulation may be used as duct insulation material when installed as described in Section 4.6.

3.0 DESCRIPTION

3.1 Materials:

3.1.1 GacoOnePass F1850: GacoOnePass F1850 insulation is a closed cell, medium-density, polyurethane foam plastic. The insulation is a two-component, spray-applied foam plastic with a nominal in-place density of 2.1 pounds per cubic foot. The insulation is produced in the field by combining a polymeric isocyanate (A component) with a resin (B component). The insulation liquid components are supplied in 55-gallon drums and 250-gallon totes, and must be stored at temperatures between 40°F and 80°F. The resin (B component) must be protected from freezing temperatures.



GacoOnePass F1850 insulation has a shelf life of 6 months on the polymeric isocyanate (A component) and 6 months on the resin (B component) when stored in factory-sealed containers at these temperatures.

3.1.2 DC315 Intumescent Coating: DC315 intumescent coating, manufactured by IFTI, Paint to Protect, is a water-based coating supplied in 5-gallon pails and 55-gallon drums. The coating material has a shelf life of 24 months when stored in factory-sealed containers at a temperature between 41°F to 95°F. DC315 complies with ICC-ES AC456 as recognized in ICC-ES ESR-3702.

3.1.3 TPR² FIRESHHELL Coatings: TPR² FIRESHHELL F10E coatings, manufactured by ICP Construction, are water-based intumescent coatings supplied in 5-gallon pails and 55-gallon drums. The coatings have a shelf life of 1 year when stored unopened at temperatures between 45°F and 95°F. Fireshell F10E complies with ICC-ES AC456 as recognized in ICC-ES ESR-3997.

3.1.4 No-Burn[®] Plus ThB Intumescent Coating: No-Burn[®] Plus ThB intumescent coating is a water-based coating supplied in 5-gallon pails and 55-gallon drums. The coating has a shelf life of 18 months when stored unopened at temperatures between 40°F and 90°F. No-Burn[®] Plus ThB complies with ICC-ES AC456 as recognized in IAPMO UES ER-305.

3.2 Performance Characteristics:

3.2.1 Surface Burning Characteristics: The insulation, at a maximum thickness of 4 inches and a nominal density of 2.1 pounds per cubic foot, has a flame-spread index of 25 or less and a smoke-developed index of 450 or less when tested in accordance with ASTM E84. Thicknesses of up to 9-1/2 inches in ceilings and floors, and 7-1/2 inches in vertical surfaces, are recognized based on full scale fire performance testing in accordance with NFPA 286. When the insulation is separated from the interior living space of the building with minimum 1/2-inch-thick gypsum board, the maximum thickness is not limited.

3.2.2 Thermal Resistance: The insulation has thermal resistance (R-value) at a mean temperature of 75°F as shown in Table 2.

3.2.3 Air Permeability: GacoOnePass F1850 insulation, at a minimum thickness of 1 inch, is considered air-impermeable insulation in accordance with IBC Section 1202.3 or IRC

Sections R202 and R806.5, based on testing in accordance with ASTM E2178.

3.2.4 Air Barrier: GacoOnePass F1850 insulation, at a minimum thickness of 1 inch, is considered an air-barrier material in accordance with IECC Section C402.5.1.3, based on testing in accordance with ASTM E2178.

The insulation, at a minimum thickness of 1 inch, is also considered an air barrier assembly in accordance with IECC Section C402.5.1.4 based on testing in accordance with ASTM E2357. Window and door penetrations must be flashed in accordance with manufacturer's installation instructions and the air barrier assembly must conform to IECC Section C402.5.1.1.

3.2.5 Vapor Permeance: GacoOnePass F1850 has a vapor permeance of less than 1 perm (5.7×10^{-11} kg/Pa-s-m²) at a minimum thickness of 0.44 inch and may be used where a Class II vapor retarder is required by the applicable Code.

3.2.6 Water-resistive Barrier: GacoOnePass F1850 may be used as an alternative to the water-resistive barrier specified in IBC Section 1403.2 and IRC Section R703.2 when installed at a minimum of 1-inch thickness on exterior side of exterior wall sheathing.

4.0 INSTALLATION

4.1 General:

GacoOnePass F1850 must be installed in accordance with the manufacturer's published installation instructions, the applicable Code, and this Research Report. The manufacturer's published installation instructions and this Research Report must be strictly adhered to, and a copy of the instructions must be available on the jobsite during installation.

4.2 Application:

GacoOnePass F1850 insulation is spray-applied on the jobsite using a volumetric positive displacement pump as identified in the Gaco application instructions. The insulation must be applied when the ambient temperature is greater than 32°F. The insulation must not be used in areas that have a maximum in-service temperature greater than 200°F. The foam plastic must not be used in electrical outlet or junction boxes or in contact with water. The foam plastic must not be sprayed onto a substrate that is wet, or covered with frost or ice, loose scales, rust, oil, or grease. The insulation must be protected from the weather during and after application. The





insulation may be applied to the maximum thickness in a single pass.

4.3 Thermal Barrier:

4.3.1 Application with a Prescriptive Thermal Barrier: GacoOnePass F1850 insulation must be separated from the interior living space of the building by an approved thermal barrier of 1/2 inch thick gypsum board or an equivalent 15-minute thermal barrier complying with, and installed in accordance with, IBC Section 2603.4 or IRC Section R316.4. Exceptions are provided in Sections 4.3.2 and 4.4.

When the insulation is separated from the interior living space of the building with minimum 1/2-inch-thick gypsum board, the maximum thickness is not limited.

4.3.2 Application without a Prescriptive Thermal Barrier: GacoOnePass F1850 insulation may be installed without the 15-minute thermal barrier prescribed in IBC Section 2603.4 and IRC Section R316.4, when installed as described in this section. The insulation must be covered on all exposed surfaces with intumescent coating as described in Option 1, 2, 3, or 4 below:

Option 1:

Maximum thickness	Minimum application rate
Vertical wall surfaces – 7-1/2 inches	1.1 gallon / 100 ft ² of IFTI DC315 Intumescent Coating (18 mils WFT; 12 mils DFT)
Underside of roof decks, ceilings, or the underside of floors – 9-1/2 inches	

Option 2:

Maximum thickness	Minimum application rate
Vertical wall surfaces – 5-1/2 inches	0.9 gallon/ 100 ft ² of IFTI DC315 Intumescent Coating (14 mils WFT; 9 mils DFT)
Underside of roof decks, ceilings, or the underside of floors – 9-1/2 inches	

Option 3:

Maximum thickness	Minimum application rate
Vertical wall surfaces – 7-1/2 inches	1.1 gallon/100 ft ² TPR ² Fireshell F10E Intumescent Coating (18 mils WFT; 12 mils DFT)
Underside of roof decks, ceilings, or the underside of floors – 11-1/4 inches	

Option 4:

Maximum thickness	Minimum application rate
Vertical wall surfaces – 6-1/2 inches	0.9 gallon/100 ft ² No-Burn [®] Plus ThB Intumescent Coating (14 mils WFT; 9 mils DFT)
Underside of roof decks, ceilings, or the underside of floors – 9-1/2 inches	

The coating must be applied over the insulation in accordance with the coating manufacturer’s instructions and this report. Surfaces to be coated must be dry, clean, and free of dirt, loose debris, and other substances that could interfere with the adhesion of the coating. The coating is applied with low-pressure airless spray equipment.

4.4 Attics and Crawl Spaces:

The insulation may be applied in attics and crawl spaces as described in either Section 4.4.1 or 4.4.2. When foam insulation is installed in an attic or crawl space in accordance with this section, a thermal barrier, as described in Section 4.3.1, is not required between the foam plastic insulation and the attic or crawl space but is required between the insulation and the interior living space.

4.4.1 Application with a Prescriptive Ignition Barrier:

When GacoOnePass F1850 insulation is installed within attics and crawl spaces where entry is made only for service of utilities, the ignition barrier must be installed in accordance with IBC Section 2603.4.1.6 or IRC Section R316.5.3 or R316.5.4, as applicable. The ignition barrier must be consistent with the requirements for the type of construction required by the applicable Code and must be installed in a manner, so the foam plastic insulation is not exposed. GacoOnePass F1850 insulation as described in this section may be installed in unvented attics in accordance with IBC Section 1202.3 or IRC Section R806.5 at a minimum thickness of 1 inch.

4.4.2 Application without a Prescriptive Ignition Barrier:

4.4.2.1 General: GacoOnePass F1850 insulation may be installed in attics and crawl spaces, without the ignition barrier prescribed in IBC Section 2603.4.1.6 and IRC Sections R316.5.3 and R316.5.4, subject to the following conditions:

- a. Entry to the attic or crawl space is only to service utilities, and no storage is permitted.
- b. There are no interconnected attic or crawl space areas.
- c. Air in the attic or crawl space is not circulated to other parts of the building.





- d. Under-floor (crawl space) ventilation is provided when required by IBC Section 1202.4 or IRC Section R408.1, as applicable.
- e. Attic ventilation is provided when required by IBC Section 1202.2.1 or IRC Section R806, except when air-impermeable insulation is permitted in unvented attics in accordance with IBC Section 1202.3 or IRC Section R806.5 [2009 - R806.4].
- f. Combustion air is provided in accordance with IMC (International Mechanical Code) Section 701 [Sections 701 and 703].

GacoOnePass F1850 is an air-impermeable insulation and may be installed in unvented attics, as described in this section, in accordance with IBC Section 1202.3 or IRC Section R806.5, when applied at a minimum thickness of 1 inch.

4.4.2.2 Application of Insulation: GacoOnePass F1850 insulation may be spray-applied to the underside of the roof sheathing and/or rafters in attics; the underside of wood floors in crawl spaces; and to vertical surfaces in both attics and crawl spaces, as described in this section. The thickness of the foam plastics applied to the underside of the top of the space must not exceed 10 inches, and to vertical surfaces must not exceed 8 inches. The insulation may be installed without prescriptive ignition barrier required by IBC Section 2603.4.1.6 or IRC Section R316.5.3 and R316.5.4 or a protective coating.

4.4.2.3 Use on Attic Floors: GacoOnePass F1850 insulation may be installed exposed (no coating) at a maximum thickness of 10 inches between and over the joists in attic floors. The insulation must be separated from the interior living space by an approved thermal barrier. The insulation may be installed without the prescriptive ignition barrier required by IBC Section 2603.4 and IRC Section R316.5.3 or protective coating.

4.5 Exterior Walls in Types I, II, III, and IV Construction:

GacoOnePass F1850 may be installed in exterior walls of buildings of Types I, II, III, and IV construction complying with IBC Section 2603.5 and as described in the section. Intertek Design Listings [GWL/FI 30-01](#) and [GWL/FI 30-02](#) describe the assemblies tested and certified by Intertek as complying with NFPA 285. The test wall assemblies were extended to include various wall constructions described in Tables 3 and 4 through a third-party engineering analysis. The potential heat of the foam plastic in any portion of the wall must not exceed 7142 Btu/ft².

4.6 Duct Insulation:

GacoOnePass F1850 may be applied to residential ducts in attics and crawl spaces in compliance with IRC Section M1601.3. The insulation must be protected in accordance with the ignition barrier requirements of either Section 4.4.1 or 4.4.2.

5.0 CONDITIONS OF USE

The GacoOnePass F1850 described in this Research Report complies with, or is a suitable alternative to, what is specified in those Codes listed in Sections 1.0 and 2.0 of this report, subject to the following conditions:

5.1 Installation must comply with this Research Report, the manufacturer's published installation instructions, and the applicable Code. In the event of a conflict between the manufacturer's instructions and this report, this report governs.

5.2 The insulation must be separated from the interior living space of the building by a thermal barrier as described in Section 4.3, except as described in Sections 4.3.2 and 4.4.

5.3 The insulation must not exceed the thicknesses noted in Sections 3.2, 4.3, 4.4, and 4.5 as applicable.

5.4 Use of the insulation in Types I, II, III, and IV construction must be as described in Section 4.5.

5.5 Use of the insulation in areas where the probability of termite infestation is "very heavy" must be in accordance with IRC Section R318.4 or IBC Section 2603.8, as applicable.

5.6 Jobsite certification and labeling of the insulation must comply with IRC Section N1101.10 and IECC Sections C303.1 or R303.1 and R401.3, as applicable.

5.7 The insulation is produced under a quality control program with inspections by Intertek Testing Services NA, Inc.

6.0 SUPPORTING EVIDENCE

6.1 Reports of tests in accordance with ASTM C518, ASTM E84, ASTM E2178, ASTM E2357, ASTM E96, ASTM C411, NFPA 285, NFPA 259, and UL 1715.

6.2 Data in accordance with the ICC-ES Acceptance Criteria for Spray-applied Foam Plastic Insulation (AC 377), dated July





2020, including reports of test in accordance with Appendix X.

6.3 Research Reports for evaluation of data in accordance with ICC-ES Acceptance Criteria for Fire-protective Coatings Applied to Spray-applied Foam Plastic Insulation Installed without a Code-prescribed Thermal Barrier (AC456), dated October 2015.

6.4 Data in accordance with ICC 1100 (2019).

6.5 Intertek Listing Report "[GacoOnePass F1850 Spray-Applied Polyurethane Foam Insulation](#)" on the [Intertek Directory of Building Products](#).

6.6 Priest & Associates Consulting Letter Report No. 10318B, dated July 22, 2015.

7.0 IDENTIFICATION

The A and B components of the insulation are identified with the manufacturer's name, address and telephone number, the product name, use instructions, the flame spread and smoke-development indices, the lot number, the Intertek Mark, and the Code Compliance Research Report number (CCRR-1043).

8.0 OTHER CODES

This section does not apply.

9.0 CODE COMPLIANCE RESEARCH REPORT USE

9.1 Approval of building products and/or materials can only be granted by a building official having legal authority in the specific jurisdiction where approval is sought.

9.2 Code Compliance Research Reports shall not be used in any manner that implies an endorsement of the product by Intertek.

9.3 Reference to <https://bpdirectory.intertek.com> is recommended to ascertain the current version and status of this report.

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TABLE 1 – PROPERTIES EVALUATED

PROPERTY	IBC SECTION ¹	IRC SECTION ¹	IECC SECTION ¹
Physical properties	2603.1.1	Not required	Not required
Surface-burning characteristics	2603.3	R316.3	Not applicable
Thermal barrier/ignition barrier	2603.4	R316.4	Not applicable
Air permeability	1202.3	R806.5	C402.5 R402.4
Air Barrier	Not applicable	Not applicable	C402.5.1
Vapor retarder	202, 1404.3	R702.7	Not applicable
Thermal resistance	1301	N1101.10 N1102	C303.1 R303.1
Water-resistive Barrier	1403.2	R703.2	Not applicable
Duct Insulation	Not applicable	N1103.3.1 M1601.3	R403.2.1
Exterior walls of Types I – IV construction	2603.5	Not applicable	Not applicable

¹ Section numbers refer to 2021 Codes

TABLE 2 – THERMAL RESISTANCE (R Values)^{1,2,3}

THICKNESSES (inches)	R-VALUE (°F.ft ² .h/Btu)
1	6.5
2	14
3	21
3.5	25
4	29
5.5	40
6	43
7.25	52
8	58
9.25	67
10	72
11.25	81

¹ R-values are calculated based on tested K-values at 1 inch and 3.5-inch thicknesses.

² R-values greater than 10 are rounded to the nearest whole number.

³ To determine R values for thickness not listed:

- Between 1 inch and 3.5 inch can be determined through linear interpolation; or,
- Greater than 3.5 inches can be calculated based on R 7.2/inch





TABLE 3 – NFPA 285 COMPLYING WALLS WITH GACONEPASS F1850 ON EXTERIOR

WALL COMPONENTS	MATERIALS
Base wall system Use either 1, 2 or 3	<ol style="list-style-type: none"> 1. Concrete Wall 2. Concrete Masonry wall 3. One-layer of 5/8 in. thick Type X gypsum wallboard installed on the interior side of minimum 3-5/8 in. deep, minimum No. 20 gage steel studs spaced a maximum of 24 in. on center (OC) with lateral bracing every 4 ft. vertically. Openings must be protected with minimum No. 20 gage steel framing. As an option, use nominal 2 x 4 fire-retardant treated woods studs spaced at a maximum 16 in. oc.
Floorline Firestopping	Mineral wool (4.0 lb/ft ³ density) friction fit in each stud cavity and at each floorline.
Cavity Insulation Use wither 1, 2 or 3	<ol style="list-style-type: none"> 1. None 2. Full cavity depth or less of GacoOnePass F1850 applied using sheathing as substrate and covering the width of the cavity and inside of the stud flange. 3. Any noncombustible insulation (batts can be either faced or unfaced).
Exterior sheathing Use either 1 or 2	<ol style="list-style-type: none"> 1. 1/2 in. thick exterior gypsum sheathing 2. 5/8 in. thick Type X exterior gypsum sheathing
Exterior insulation Use either 1 or 2	<ol style="list-style-type: none"> 1. None 2. GacoOnePass F1850 with a total maximum thickness of 4 in.
Exterior Veneer Use either 1, 2, 3, 4 or 5	<ol style="list-style-type: none"> 1. Brick: Standard type brick veneer anchors installed a maximum of 24 in. OC vertically in each stud. Maximum 2 in. air gap between exterior insulation and standard nominal 4 in. thick clay brick. 2. Stucco: Minimum 3/4 in. thick, exterior cement plaster and lath. A secondary water resistive barrier can be installed between the exterior insulation and the lath. The secondary water resistive barrier shall not be full-coverage asphalt or butyl-based self-adhered membranes. 3. Minimum 2 in. thick natural stone (granite, limestone, marble, and sandstone). Any standard non-open-jointed installation technique can be used. 4. Minimum 1-1/2 in. thick artificial cast stone. Any standard non-open-jointed installation technique can be used. 5. Minimum 1-1/4 in. thick Terra Cotta non-open jointed. Any standard non-open-jointed installation technique can be used.
Flashing of window, door and other exterior wall openings	As an option, flash around window, door, and other exterior openings with limited amounts of maximum 12-inch-wide flashing tape (acrylic, asphalt or butyl-based) or liquid applied membrane materials with or without fiber mesh reinforcement.



TABLE 4 – NFPA 285 COMPLYING WALLS WITH GACOONEPASS F1850 IN WALL CAVITY ONLY

WALL COMPONENTS	MATERIALS
Base wall system Use either 1, 2 or 3	1. Concrete wall 2. Concrete masonry wall 3. One-layer of 5/8 in. thick Type X gypsum board installed on the interior side of minimum 3-5/8 in. deep, minimum No. 20 gage steel studs spaced at a maximum of 24 in. with lateral bracing every 4 ft. vertically. Openings must be protected with minimum No. 20 gage steel framing. As an option, use nominal 2 x 4 fire-retardant treated woods studs spaced at a maximum 16 in. oc.
Floorline Firestopping	Mineral wool (4.0 lb/ft ³ density) friction fit in each stud cavity and at each floorline.
Cavity Insulation	Full cavity depth or less of GacoOnePass F1850 applied using sheathing as substrate and covering the width of the cavity and inside of the stud flange.
Exterior sheathing	5/8 in. thick Type X exterior gypsum sheathing
Exterior wall covering Use either 1 or 2	1. Any noncombustible exterior wall covering material 2. Any combustible exterior wall covering system that has successfully been tested in accordance with NFPA 285.
Flashing of window, door, and other exterior wall openings	As an option, flash around window, door, and other exterior openings with limited amounts of maximum 12-inch-wide flashing tape (acrylic, asphalt or butyl-based) or liquid applied membrane materials with or without fiber mesh reinforcement.